



# Recent results on wheel slip control: Hybrid and continuous algorithms

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## **Recent results on wheel slip control : Hybrid and continuous algorithms**

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## Contents of the talk

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- Two main families of ABS algorithms
- Why doing research on ABS today ?
- Other recent approaches
- Continuous wheel slip control algorithms
- Experimental results
- Hybrid five-phase ABS algorithms
- Experimental results
- Conclusions and future work perspectives
- Publications

## Why do we want to control wheel slip ?

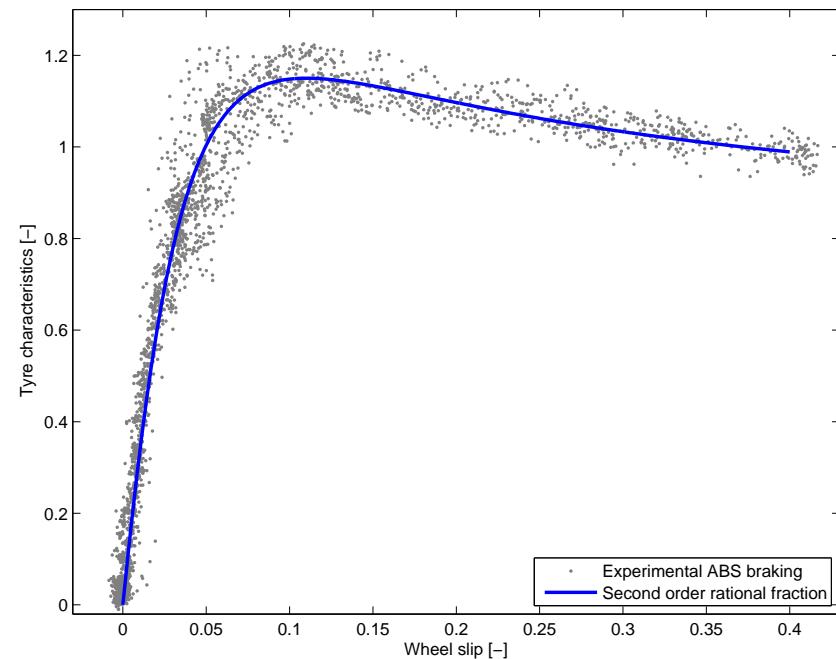
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Tyre forces are generated by the wheel slip in the contact patch :

$$\lambda = \frac{R\omega - v_x}{v_x}.$$

They have a nonlinear characteristics with a coupling between longitudinal and lateral forces.

Controlling the wheel-slip improves safety : it reduces the braking distance and maintains steerability.



## Two main families of ABS algorithms

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Algorithms based on **wheel slip** control :

- it is supposed (implicitly) that vehicle speed is measured (or estimated) ;
- the brake torque converges to a specific value (no oscillations) ;
- mainly present in an *academic* context...
- and in specific applications (ESP, motorcycles, tyre research).

Algorithms based on **angular acceleration** thresholds :

- do not need the vehicle speed, neither the value of optimal wheel slip ;
- quite robust with respect to road conditions and tyre parameters ;
- the brake torque oscillates around the optimal value (limit cycle) ;



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- mainly present in an *industrial* context;
- widely diffused on actual vehicles, but completely heuristic.

## Why doing research on ABS today ?

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### Integrated chassis control :

- black box algorithms are difficult to integrate ;
- open algorithms might clarify the architecture of ICC ;
- decoupling the observation problem (for vehicle speed) from control.

### Electric vehicles, In-wheel motors, EMB :

- standard ABS algorithms are not adapted to regenerative braking (Toyota Prius) ;
- these heuristic algorithms need the hydraulic lag in order to work properly...
- they loose performance or do not work at all with electric actuators.

### Fault management :

- useful to have algorithms with a stability proof.

## Comparison of our work with other approaches

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- We propose a global analysis, not based on linearization — Petersen et al. Nonlinear wheel slip control in ABS brakes using gain scheduled constrained LQR. In *Proc. of the European Control Conference*, 2001.
- Exponential stability in both the stable and unstable tyre domains — Tanelli et al. Robust nonlinear output feedback control for brake by wire control systems. *Automatica*, 2008.
- We take an optimal wheel acceleration setpoint and propose feedforward terms — Savaresi et al. Mixed slip-deceleration control in automotive braking systems. *ASME J. of Dyn. Systems, Measurement, and Control*, 2007.
- Other hybrid approaches that use only wheel acceleration information (Bosch) are based on heuristics, we propose a method based on the analysis of limit cycles.

## Wheel dynamics

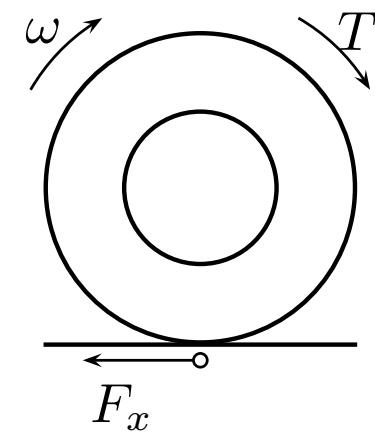
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The angular velocity  $\omega$  of a given wheel of the vehicle has the following dynamics :

$$I\dot{\omega} = -RF_x + T,$$

where  $I$  denotes the inertia of the wheel,  $R$  its radius,  $F_x$  the longitudinal tyre force, and  $T$  the torque applied to the wheel.

The torque  $T = T_e - T_b$  is composed of the engine torque  $T_e$  and the brake torque  $T_b$ .



## Tyre force modelling

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The longitudinal tyre force  $F_x$  is often modeled as a function

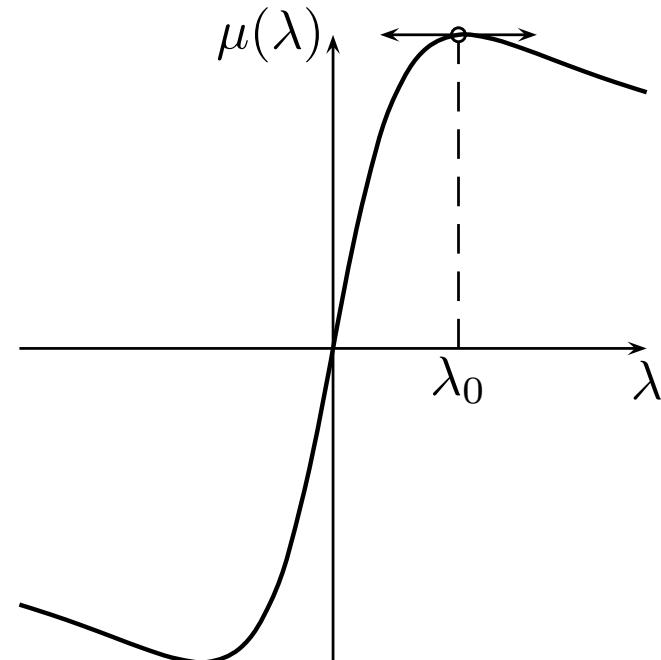
$$F_x = \mu(\lambda) F_z,$$

of the wheel's slip

$$\lambda = \frac{R\omega - v_x}{v_x}.$$

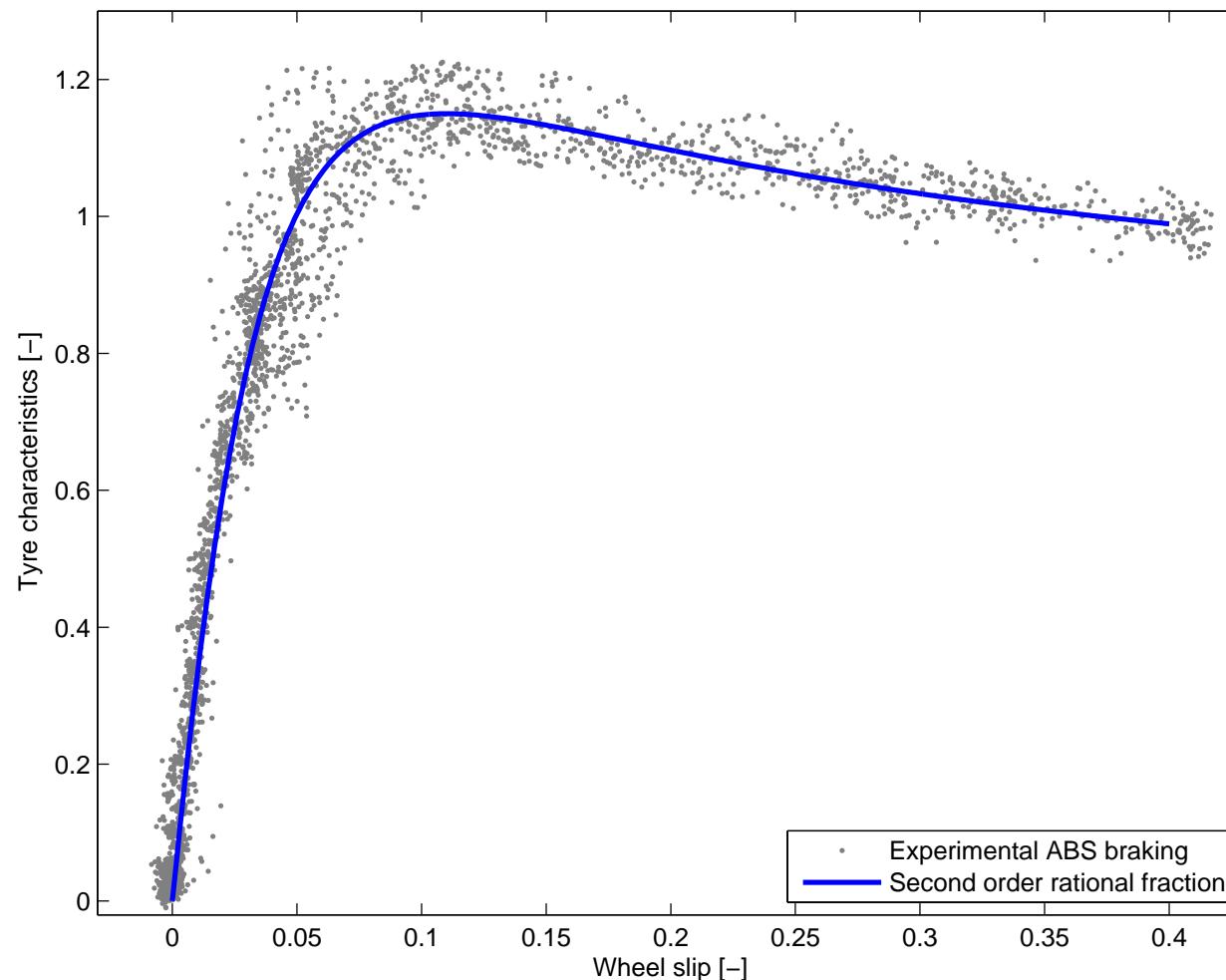
The curve  $\mu(\cdot)$  can be approximated by a second order rational function

$$\mu(\lambda) = \frac{a_1\lambda - a_2\lambda^2}{1 - a_3\lambda + a_4\lambda^2}.$$



## Experimental validation

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## Wheel slip and acceleration offsets

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Define the variables  $x_1$  and  $x_2$  by

$$\begin{aligned} x_1(t) &= \lambda(t) \\ x_2(t) &= R \frac{d\omega(t)}{dt} - a_x(t), \end{aligned}$$

where  $a_x(t)$  is the vehicle's acceleration. Derivating these variables we obtain :

$$\begin{aligned} \frac{dx_1}{dt} &= \frac{1}{v_x(t)} (-a_x(t)x_1 + x_2) \\ \frac{dx_2}{dt} &= -\frac{c\mu'(x_1)}{v_x(t)} (-a_x(t)x_1 + x_2) + \frac{u}{v_x(t)} - \frac{da_x(t)}{dt}, \end{aligned}$$

where

$$c = \frac{R^2}{I} F_z \quad \text{and} \quad u = v_x(t) \frac{R}{I} \frac{dT}{dt}.$$

## Wheel-slip filtered setpoint

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For a given wheel-slip reference  $\lambda^*(t)$ , we will define a filtered setpoint

$$\begin{aligned}\frac{d\lambda_1}{dt} &= \frac{\lambda_2}{v_x(t)} \\ \frac{d\lambda_2}{dt} &= \frac{-\gamma_1(\lambda_1 - \lambda^*) - \gamma_2\lambda_2}{v_x(t)},\end{aligned}$$

where  $\gamma_1$  and  $\gamma_2$  are two positive real numbers.

This setpoint filter gives :

- A smooth reference setpoint (that one can differentiate twice) even if the original setpoint is discontinuous (for example, piecewise constant).
- A system for which all equations are divided by the vehicle's velocity. This homogeneity allows an analysis of the system in a new (nonlinear) time-scale in which

the dependence on speed disappears.

## Changing the time-scale

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In order to have  $dt = v_x(t)ds$ , we will use a new time-scale

$$s(t) = \int_0^t \frac{d\tau}{v_x(\tau)}.$$

We use a dot to denote the new time-derivative

$$\dot{\varphi}(s) = \frac{d\varphi(s)}{ds}.$$

When the acceleration  $a_x$  is constant, in the new time-scale the system is simpler :

$$\begin{aligned}\dot{x}_1 &= -a_x x_1 + x_2 \\ \dot{x}_2 &= -c\mu'(x_1)(-a_x x_1 + x_2) + u \\ \dot{\lambda}_1 &= \lambda_2 \\ \dot{\lambda}_2 &= -\gamma_1(\lambda_1 - \lambda^*) - \gamma_2 \lambda_2.\end{aligned}$$

## Choice of the operating point

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Let  $x_1^* = \lambda_1$  be the desired operating point for  $x_1$ . Define the error coordinates by

$$\begin{aligned} z_1 &= x_1 - x_1^* \\ z_2 &= x_2 - x_2^*, \end{aligned}$$

where

$$x_2^* = \lambda_2 + a_x x_1 - \alpha z_1 \quad \text{and} \quad \alpha > 0.$$

The closed-loop equation for  $z_1$  reads

$$\dot{z}_1 = -\alpha z_1 + z_2,$$

which is exponentially stable if  $z_2 = 0$ . The objective is thus to design a control  $u$  such that  $x_2$  converges towards  $x_2^*$  asymptotically.

## Our cascaded control law

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Driving  $x_2$  towards the dynamic setpoint

$$x_2^* = a_x x_1 + \lambda_2 - \alpha z_1$$

is achieved using the control law

$$u = \underbrace{-\gamma_1(\lambda_1 - \lambda^*) + (-\gamma_2 + a_x + a\mu'(x_1))}_{\text{feedforward}} \lambda_2 \underbrace{-k_1 z_1 - k_2 z_2}_{\text{feedback}}.$$

The dynamic setpoint  $x_2^*$  is the core of the cascade :

- The steady state is  $a_x x_1$ .
- Other terms to reduce error  $z_1$  using cascaded feedback ( $-\alpha z_1$ ) and cascaded feedforward ( $\lambda_2$ ).

## Global exponential stability

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**Theorem 1** Consider an arbitrary piecewise-continuous wheel slip reference  $\lambda^*(t)$ .

If  $\lambda^*(t)$  is injected into the filtered setpoint equations and the control law

$$u = -\gamma_1(\lambda_1 - \lambda^*) + (-\gamma_2 + a_x + c\mu'(x_1))\lambda_2 - k_1z_1 - k_2z_2$$

is introduced into the system, then a time-varying closed-loop system

$$\dot{z} = \begin{bmatrix} -\alpha & 1 \\ -k_1 + a_x\alpha - \alpha^2 + \alpha\eta(t) & -k_2 + \alpha - a_x - \eta(t) \end{bmatrix} z,$$

is obtained. If the control gains  $k_1$  and  $k_2$  satisfy

$$k_1 > a_x\alpha - \alpha^2 \quad \text{and} \quad k_2 > \alpha - a_x + \eta_m$$

then the origin of this closed loop system is globally exponentially stable.

## Robustness

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**Corollary 1** Consider a constant wheel slip reference  $\lambda^*$ . If  $\lambda^*$  is injected into the filtered setpoint equations and the control law

$$u = -\gamma_1(\lambda_1 - \lambda^*) + (-\gamma_2 + a_x + c\hat{\mu}'(x_1))\lambda_2 - k_1z_1 - k_2z_2$$

is introduced into the system, then a time-varying closed-loop system

$$\dot{z} = A(t)z + B(t)w \quad \dot{w} = C(t)w$$

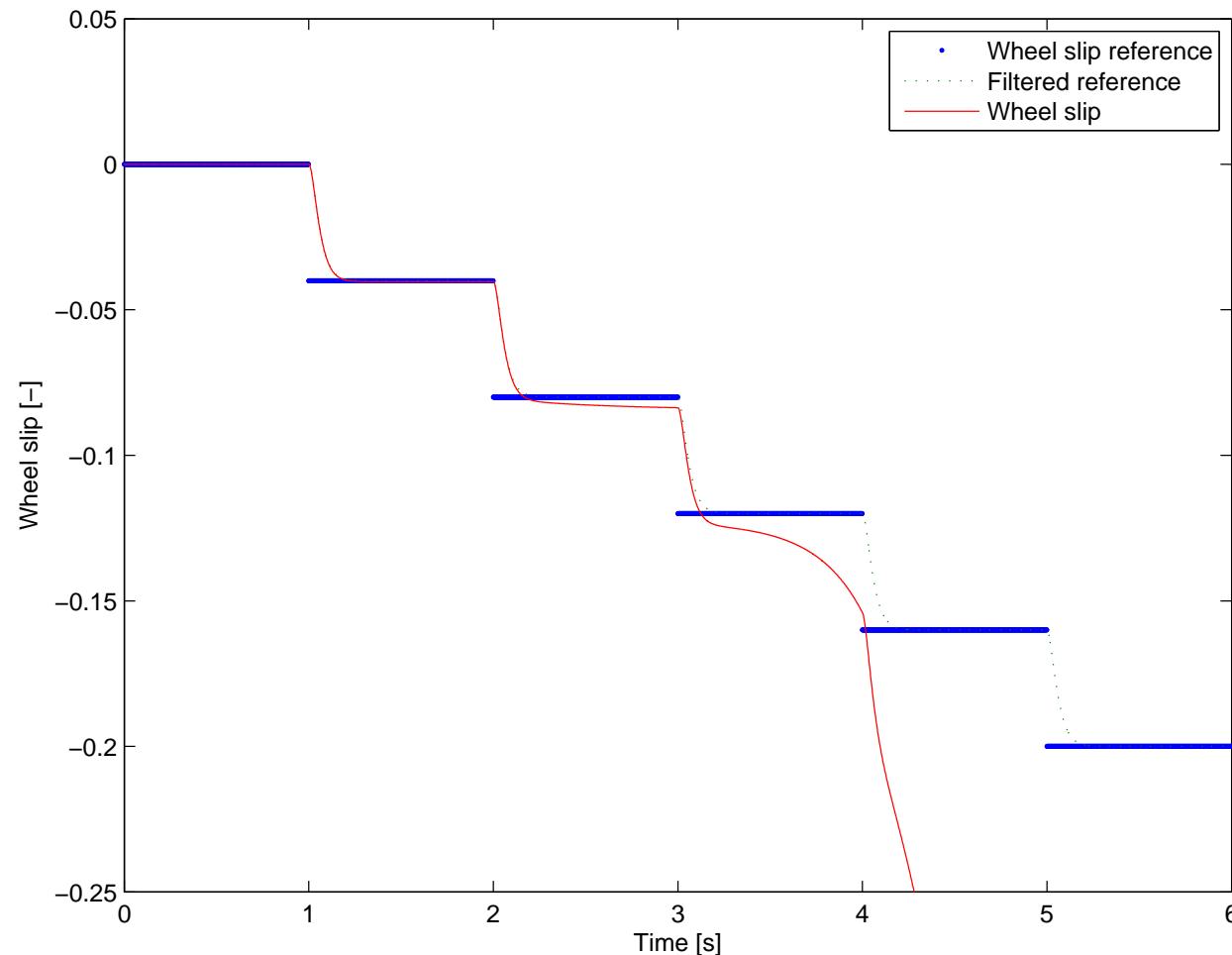
is obtained, with the same matrix  $A(t)$  as in Theorem 1, and  $w = (\lambda_1 - \lambda^*, \lambda_2)$ . If the control gains  $k_1$  and  $k_2$  satisfy the bounds

$$k_1 > a_x\alpha - \alpha^2 \quad \text{and} \quad k_2 > \alpha - a_x + \eta_m$$

of Theorem 1, then the closed loop system is globally exponentially stable.

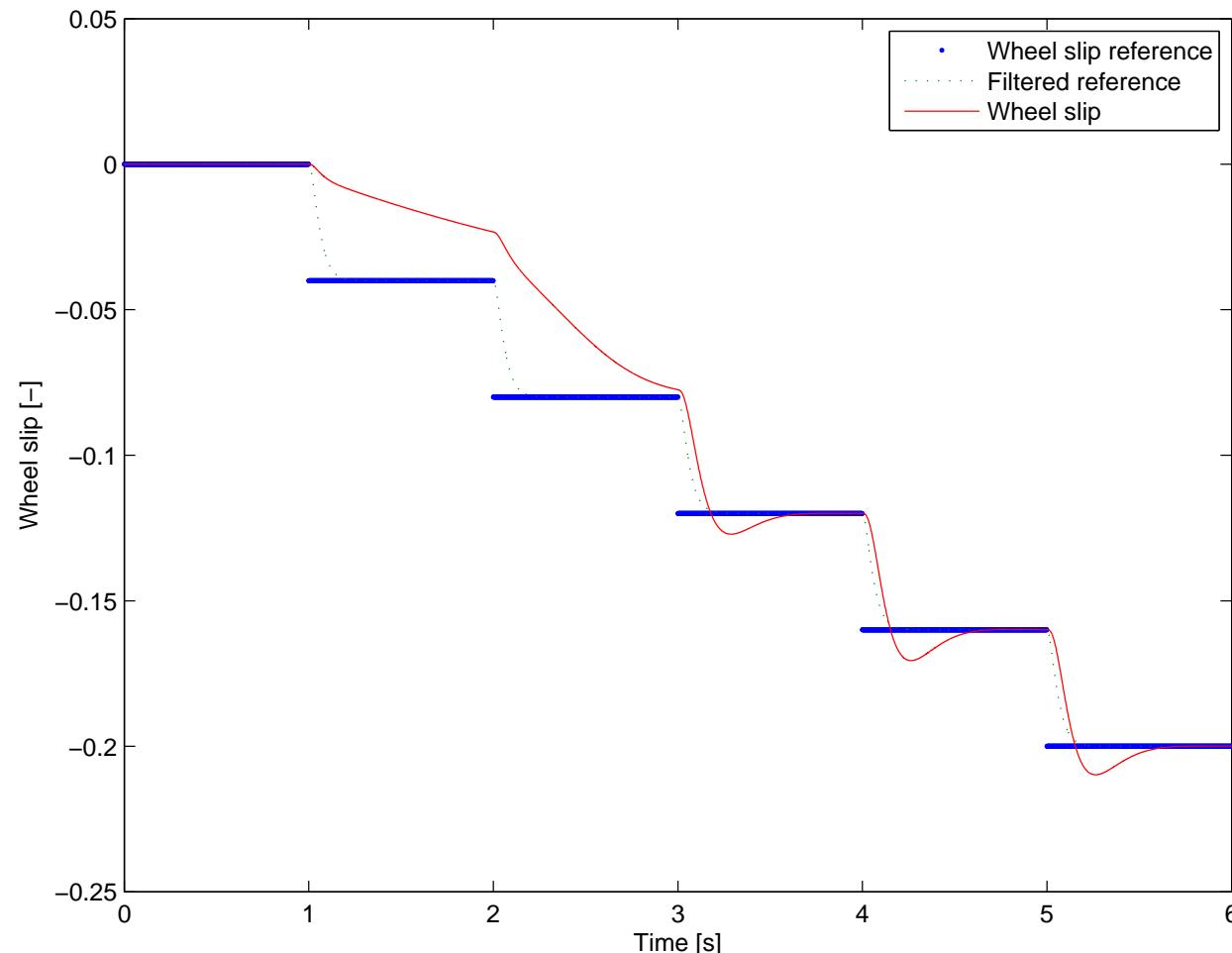
## Simulations — Pure feedforward control

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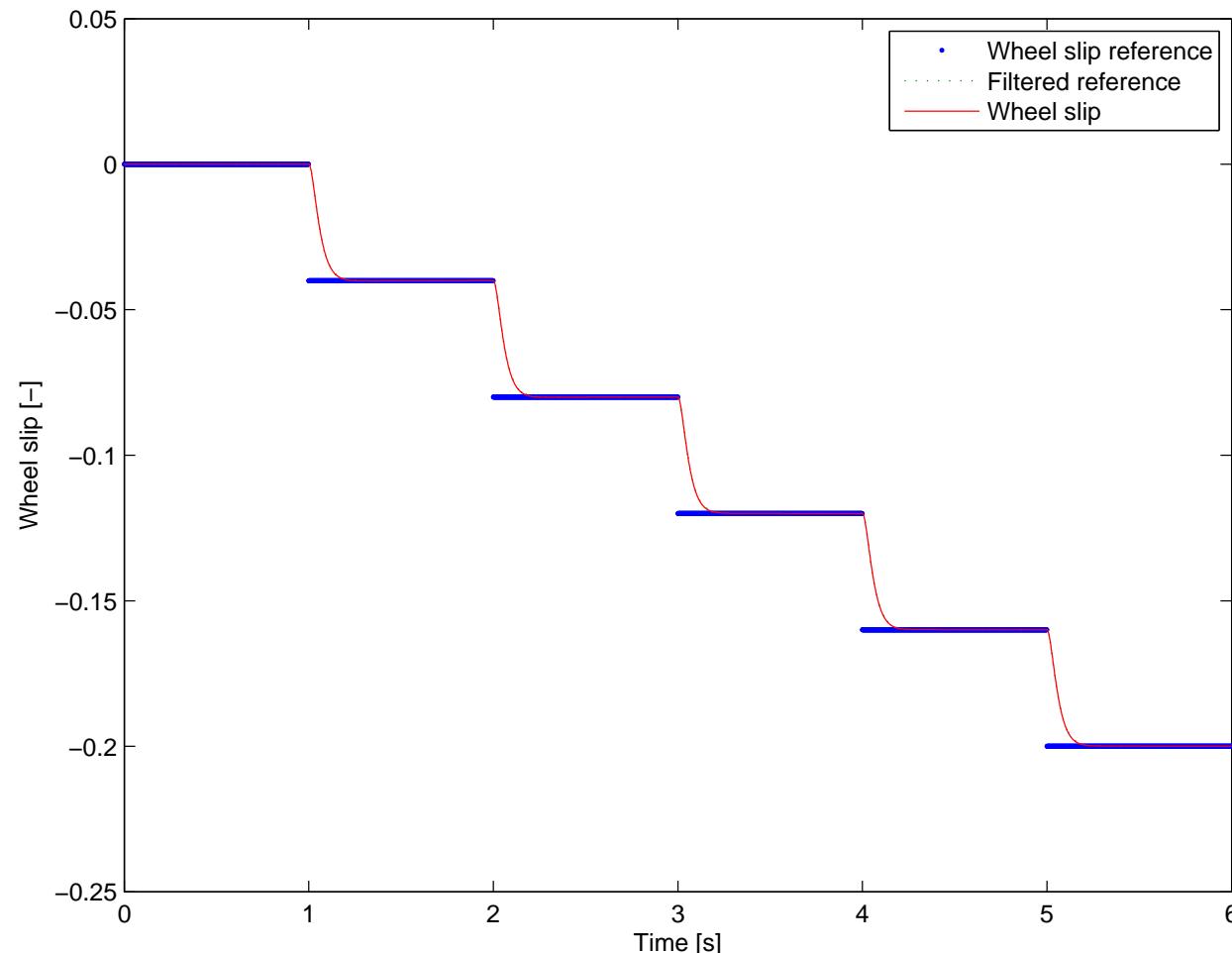
## Simulations — Pure feedback control

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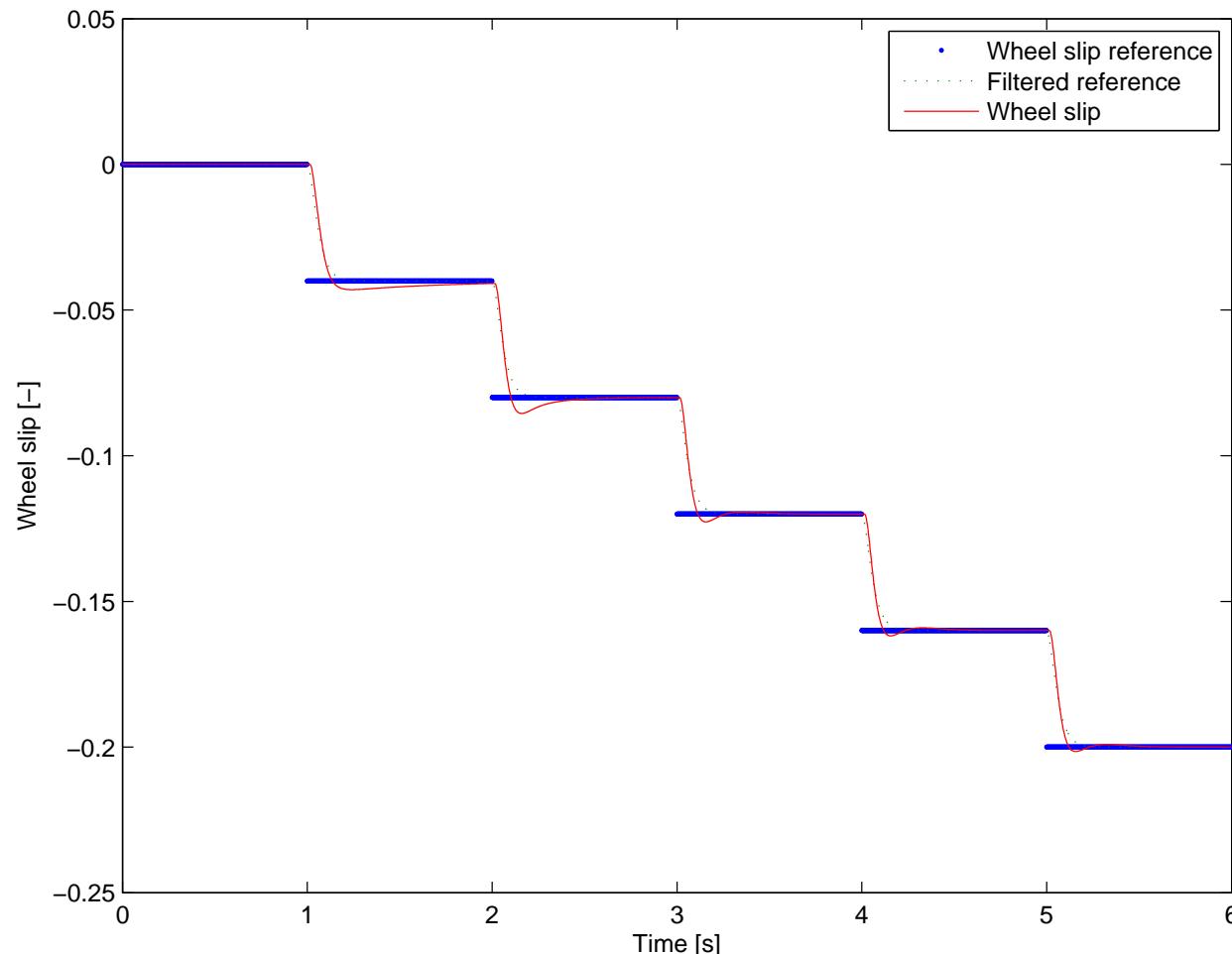
## Simulations — With both feedback and feedforward control

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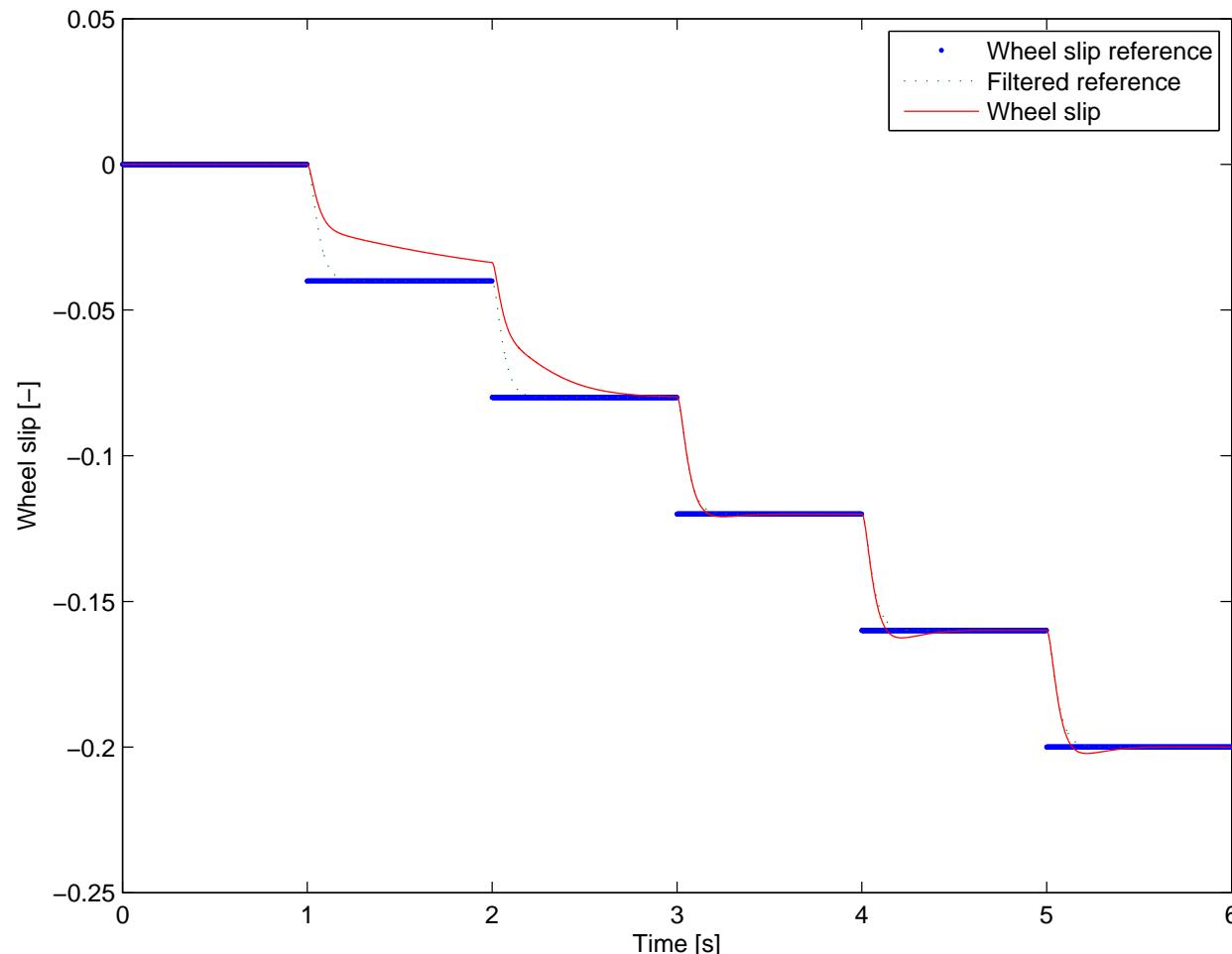


## Simulations — With a delay of 15 ms

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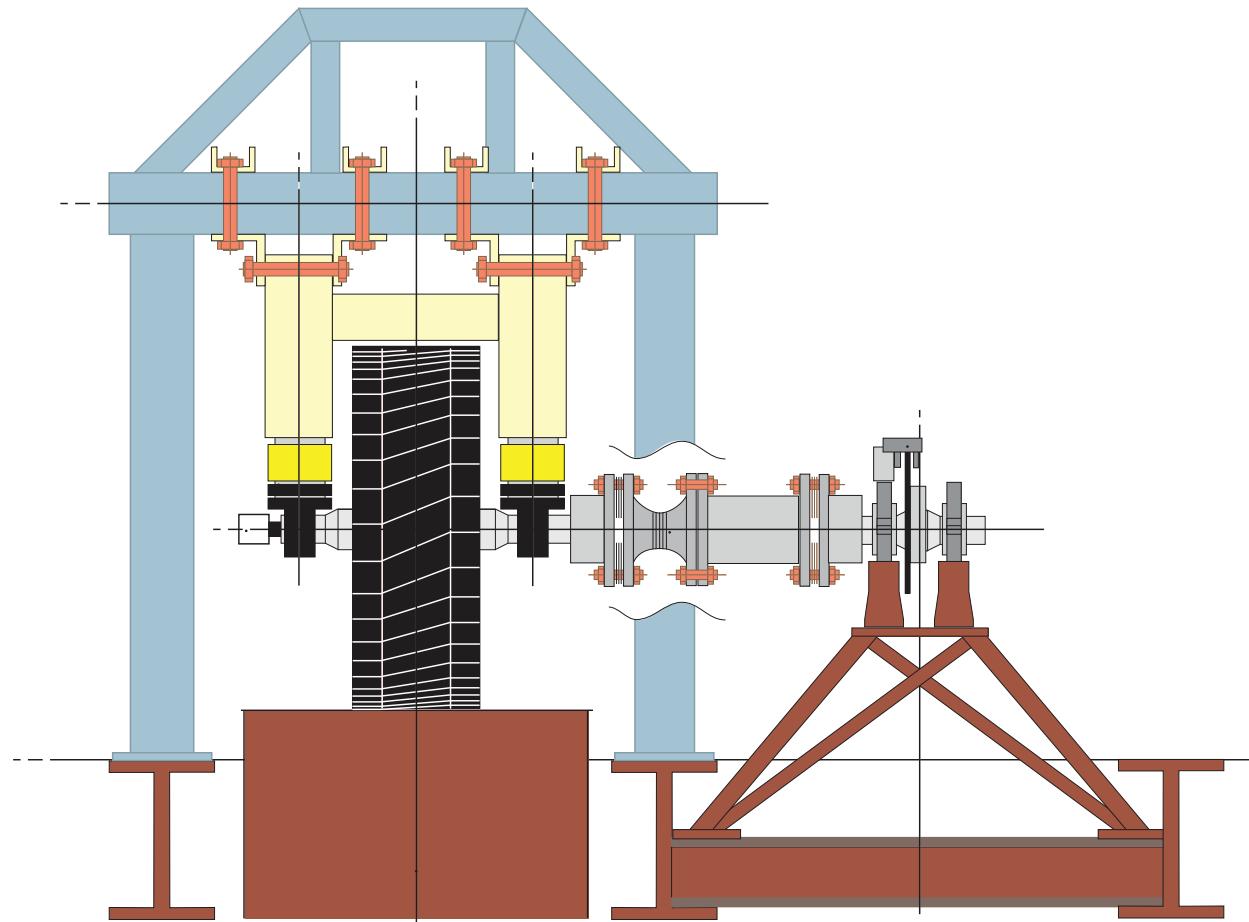


## Simulations — With a perturbation of $\mu(\cdot)$



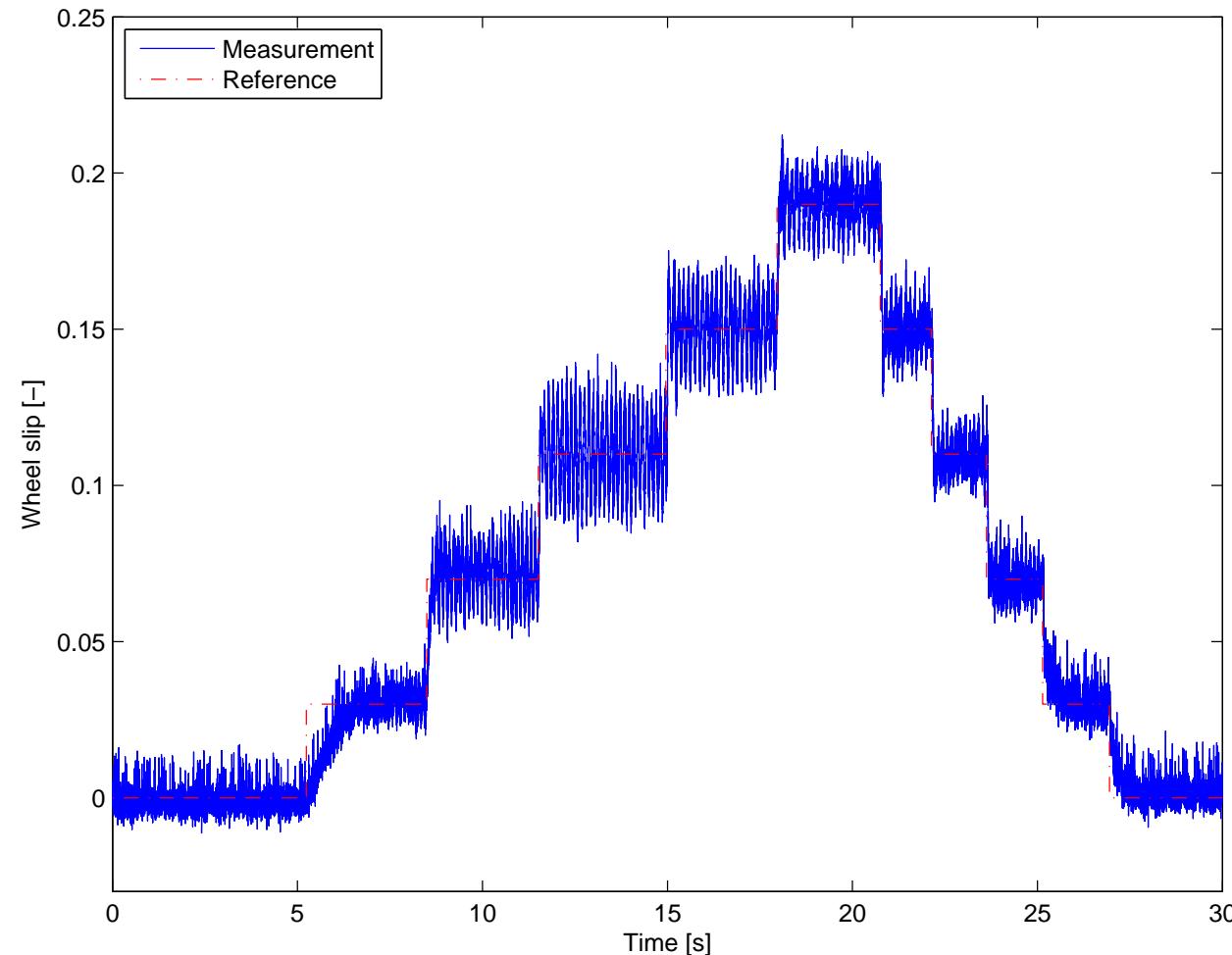
## TU Delft's Tyre Setup

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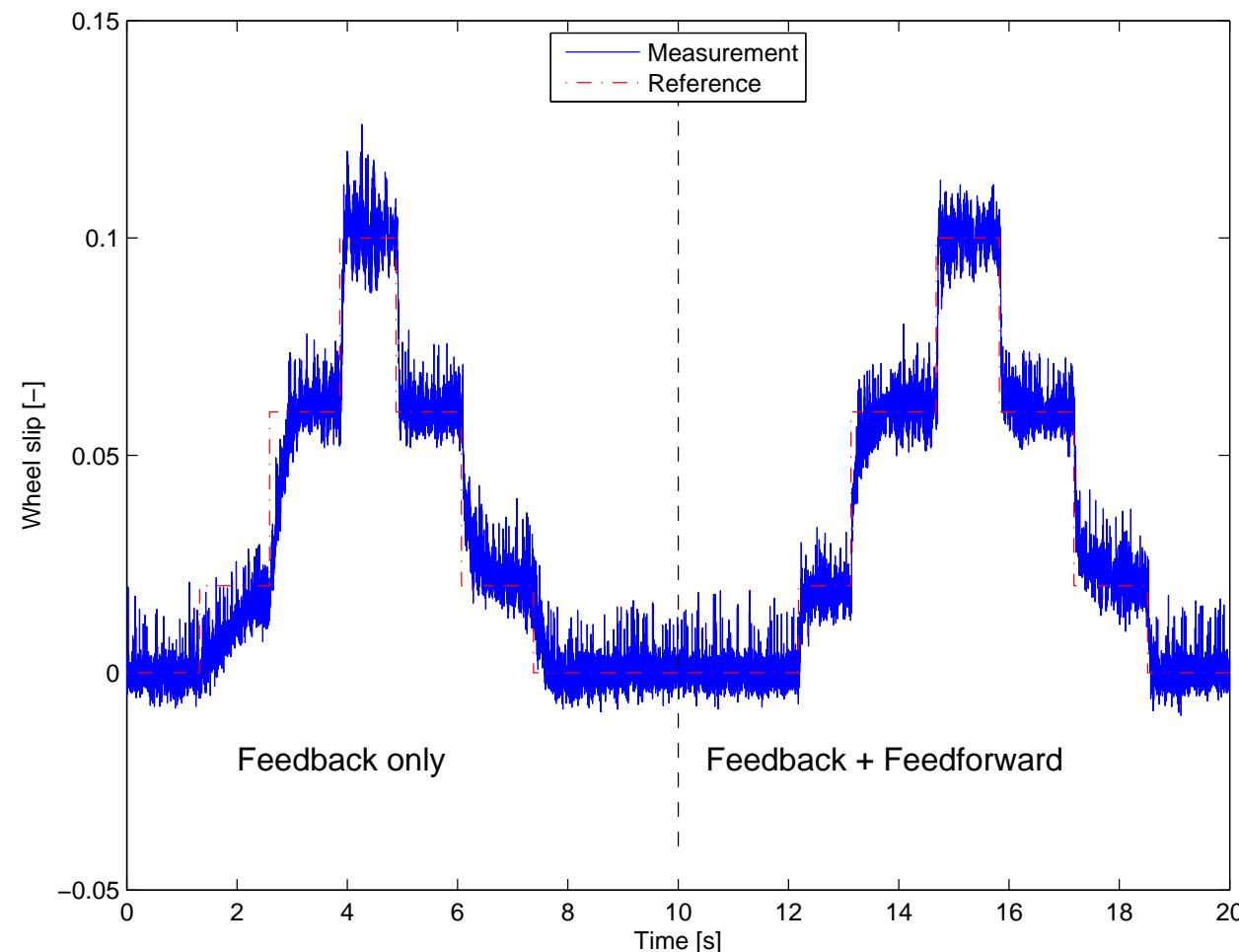
## Experimental validation, with Mathieu Gerard (TU Delft)

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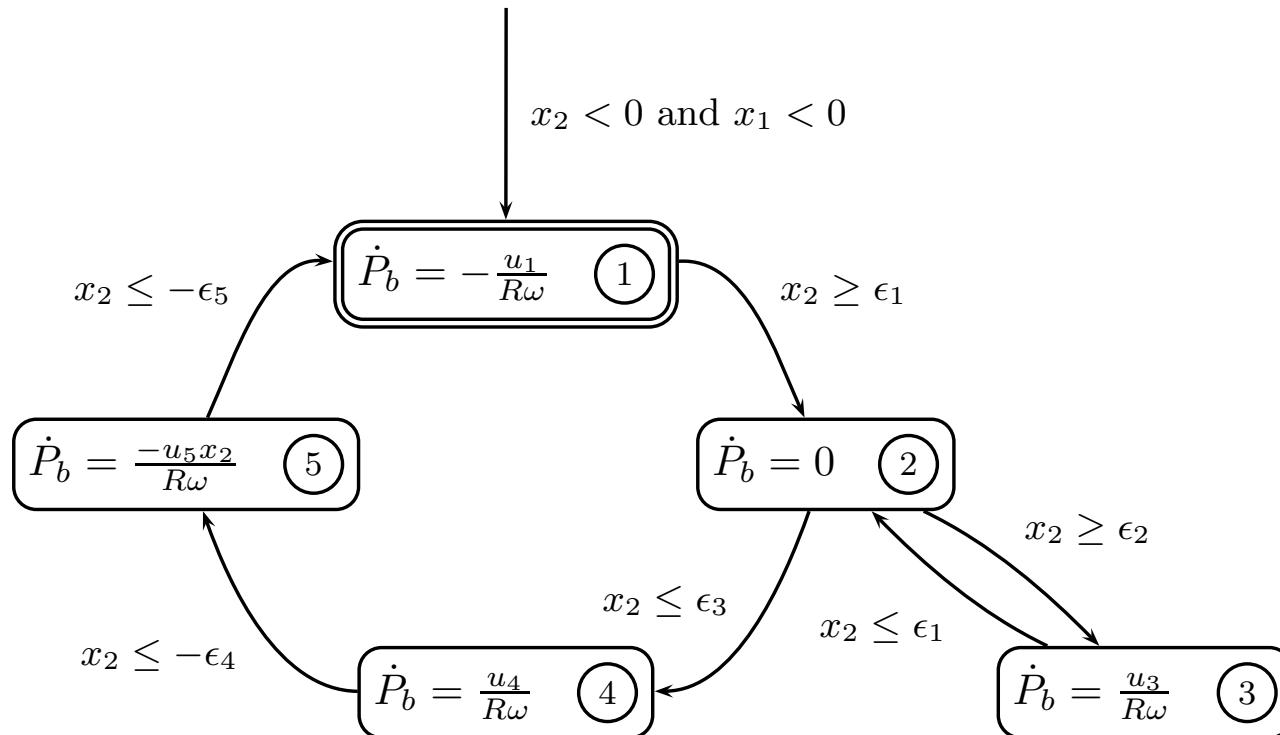
## Experimental validation, with Mathieu Gerard (TU Delft)

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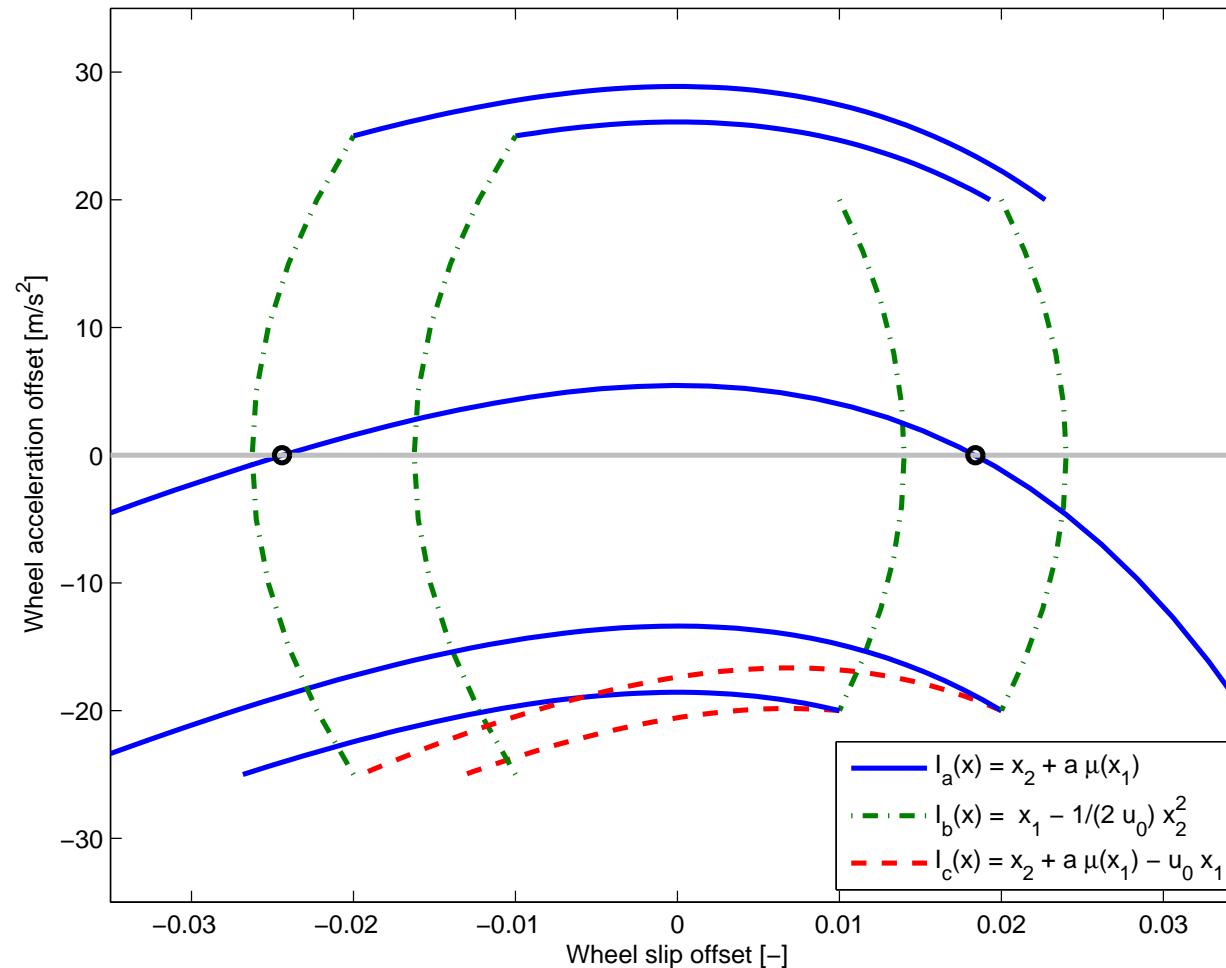
## Hybrid five-phase algorithms (WPL – VSD 2006)

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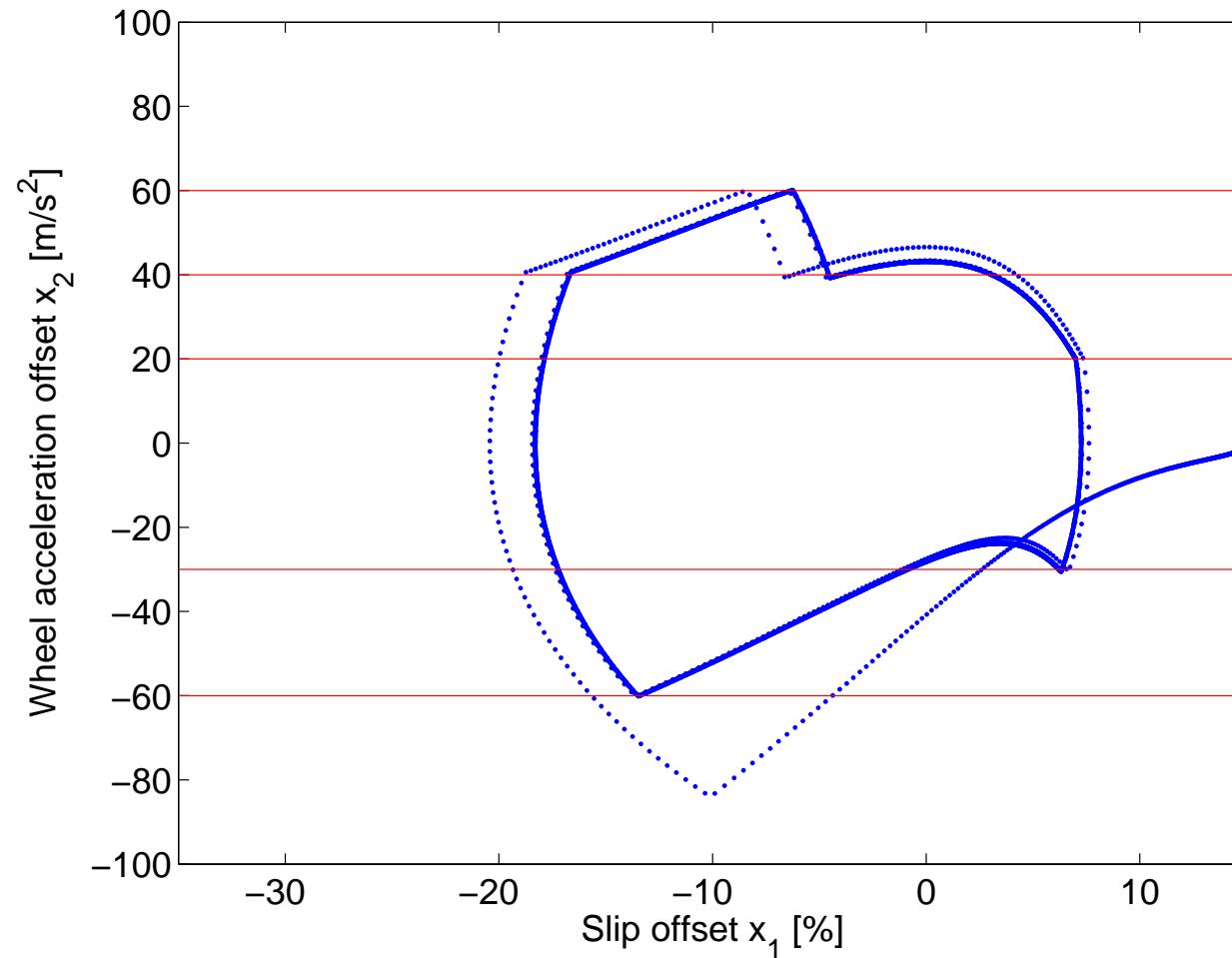
## A method based on first integrals

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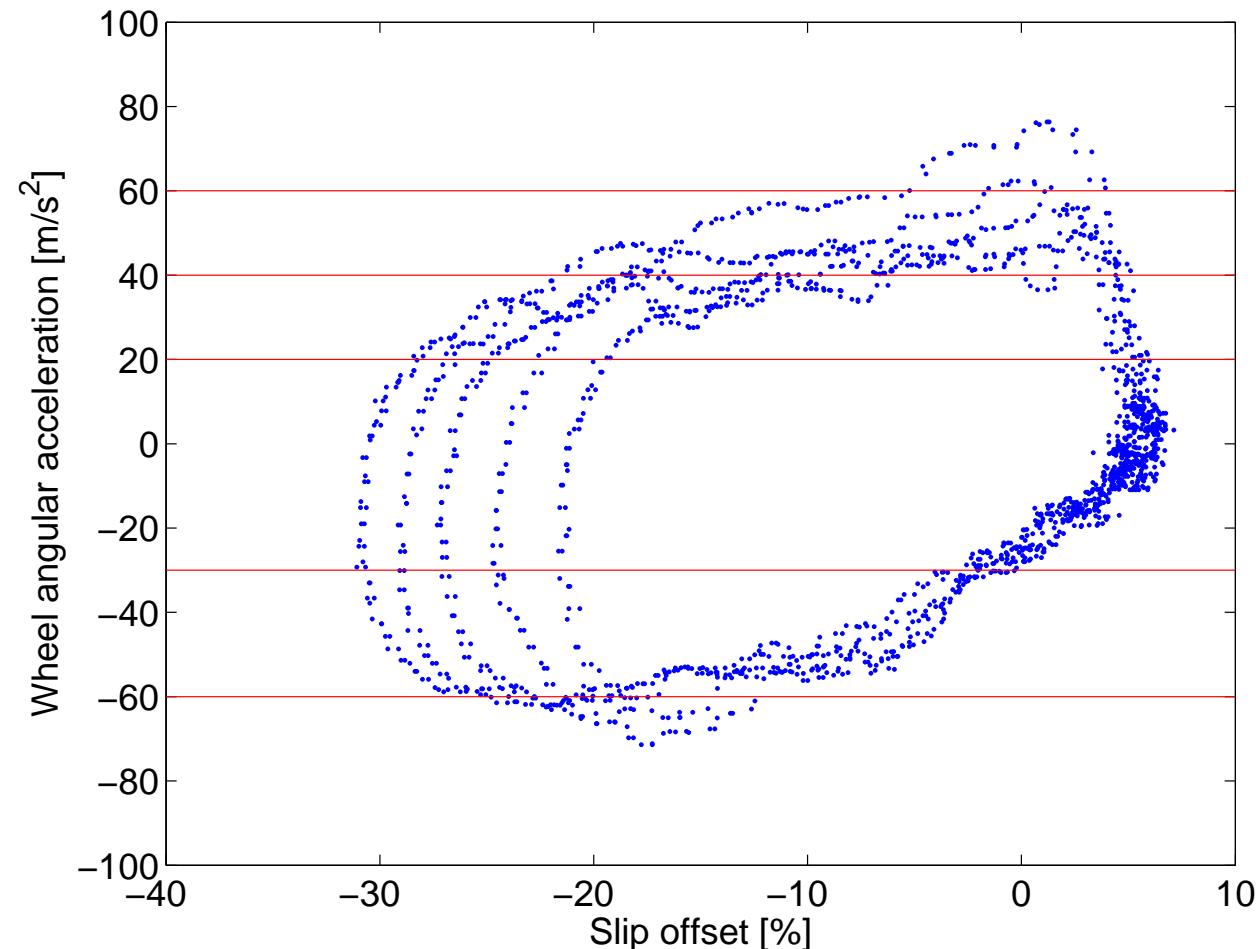
## Simulation

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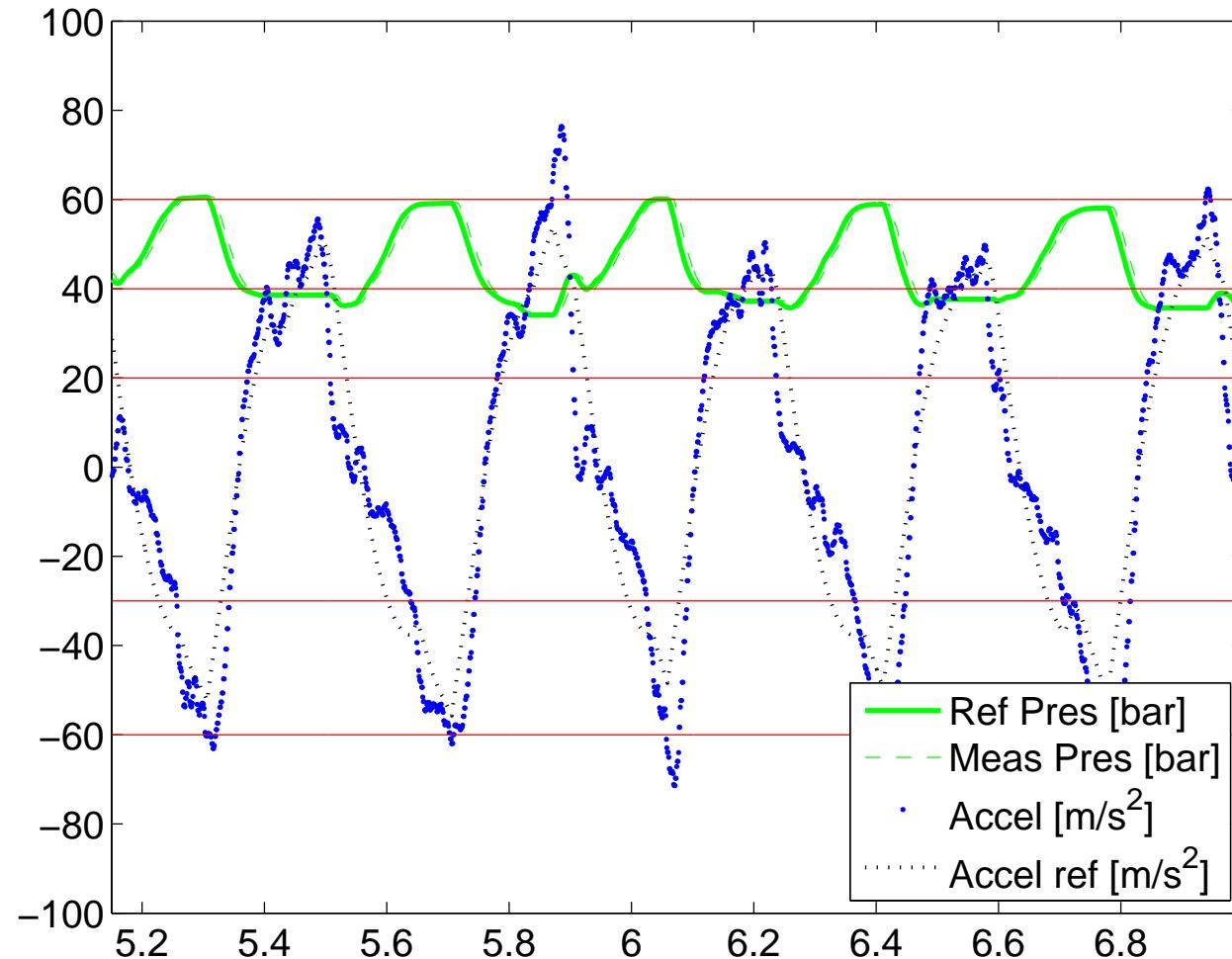


## Experimental validation, with Mathieu Gerard (TU Delft)

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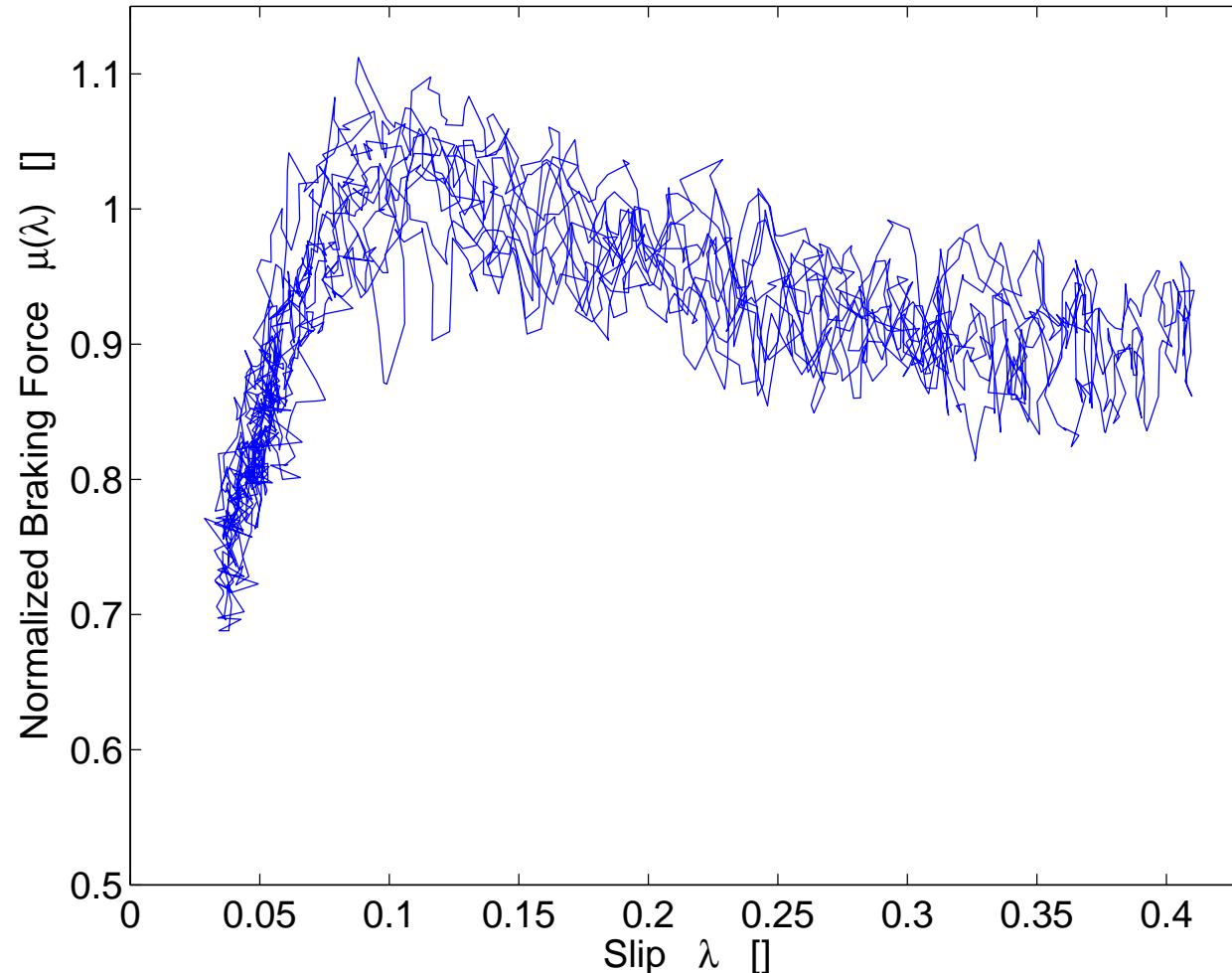


## Experimental validation, with Mathieu Gerard (TU Delft)



## Experimental validation, with Mathieu Gerard (TU Delft)

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## Conclusion

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- We proposed a new cascaded wheel slip controller.
- It uses a feedforward to speed up convergence, but a perfect knowledge of the tyre is not required (the feedback part does not use it).
- It leads to a proof of global exponential stability of the closed-loop system.
- Robust to practical phenomena (delays, relaxation length, tyre parameters).
- Validated experimentally with a tyre in-the-loop, by Mathieu Gerard (TU Delft).

## Perspectives

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- A controller that takes into account actuation delays is currently developed.
- The algorithms for computing angular wheel acceleration need to be improved.

## Publications

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- [1] W. Pasillas-Lépine. Hybrid modelling and limit cycle analysis for a class of anti-lock brake algorithms. In *Proceedings of the Advanced Vehicle Control Congress*, Arnhem (Holland), 2004.
- [2] I. Ait-Hammouda and W. Pasillas-Lépine. On a class of eleven-phase anti-lock brake algorithms robust with respect to discontinuous transitions of road characteristics. In *Proc. of the IFAC Symposium on Systems Structure and Control*, Oaxaca (Mexico), 2004.
- [3] W. Pasillas-Lépine. Hybrid modelling and limit cycle analysis for a class of five-phase ABS algorithms. *Vehicle System Dynamics*, 44(2) :173–188, 2006.
- [4] I. Ait-Hammouda and W. Pasillas-Lépine. Jumps and synchronization in anti-lock brake algorithms. In *Proc. of the Advanced Vehicle Control Congress*, Kobe (Japan), 2008.

- [5] M. Gerard, W. Pasillas-Lépine, E. de Vries, and M. Verhaegen. Adaptation of hybrid five-phase ABS algorithms for experimental validation. In *Proc. of the IFAC Symposium on Advances in Automotive Control*, Munich (Germany), 2010.
- [6] M. Gerard, A. Loría, W. Pasillas-Lépine, and M. Verhaegen. Experimental validation of a cascaded wheel slip control strategy. In *Proc. of the Advanced Vehicle Control Congress*, Loughborough (United-Kingdom), 2010.
- [7] W. Pasillas-Lépine and A. Loría. A new mixed wheel slip and acceleration control based on a cascaded design. In *Proc. of the IFAC Symposium on Nonlinear Control Systems*, Bologna (Italy), 2010.
- [8] M. Gerard, W. Pasillas-Lépine, E. de Vries, and M. Verhaegen. Improvements to a five-phase ABS algorithm for experimental validation. *Vehicle System Dynamics*, 50(10) :1585–1611, 2012.
- [9] W. Pasillas-Lépine, A. Loría, and M. Gerard. Design and validation of a new mixed wheel slip and acceleration controller. *Automatica*, 48(8) :1852–1859, 2012.